

Mafell HIT-M 65 SA edgebander-



The HIT-M is the first and only mobile edgebander for creating a zero joint. The hot-air injection method used allows all commercially available pre-coated or post-coated edges to be applied without the use of additional adhesive.

The HIT-M can be used for both straight and curved workpieces with the ability to work extremely tight radii of 10mm. Edging of bevelled surfaces is no problem with the ability to apply up to a 50° bevel when used freehand and 55° when used in the machine stand with pneumatic adjustment.

The working temperature is reached a few seconds after switching on the unit and as there is no gluepot, there is no need for time-consuming colour changes or cleaning of glue pans.

Included with the HIT-M 65 SA is the BAT+ machining table for stationary work of larger workpieces.

An entry-level option to get you started in the airTec zero-joint revolution.

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Edges from 0.4 - 3 mm

All commercially available edges from 0.4 - 3 mm ($\frac{1}{64}$ - $\frac{1}{8}$ in) with pre-coated or post-coated functional layer can be processed with the HIT-M



Support plate can be swiveled up to 50°

For beveled plate edges, the support plate can be swiveled up to 50°



Driven pressure roller

Due to the driven pressure roller of the SA-model, extreme inner radii as from 10 mm can be effortlessly implemented

Overview and features

Specifications

| | |
|------------------------------------|----------------|
| Weight | 10.8kg |
| Tape thickness | 0.4 - 3.0mm |
| Air pressure | 6 - 10 bar |
| Maximum workpiece thickness | 10 - 65mm |
| Feed speed | 1.0 - 5.5m/min |
| Min, inner Radius | 10mm |
| Working temperature | Maximum 520°C |

Specifications are subject to change without notice.

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